SNC-001 Quality Assurance Manual for



Sonic Aircraft Components, LLC. 6090 SW 112th Street Pinecrest, FL 33156 www.sonicac.aero

Section: TOC/LEP

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Section: ROR

Record of Revisions

Revision #	Revision Date
Original issue	02/28/2022
Rev. 1.0	03/15/2022
Rev. 2.0	04/08/2022

Section: 1

Quality System and Quality Manual

A. The purpose of this manual is to define and assure that Sonic Aircraft Components, LLC. (Sonic) has a system sufficiently adequate to assure a quality product that complies with customer specifications.

- 1) The quality system, including procedures and operations, shall be described in detail in this manual.
- **2)** All elements of the FAA AC 00-56B may not be outlined in this manual as they do not fall within the scope of this company's current operations. These will be noted as non-applicable in appropriate sections of the manual. All elements of the FAA AC 00-56B will be listed in the Table of Contents.
- **B.** This manual shall be made readily available to management and supervisory personnel responsible for the activities described. This system shall contain all of the applicable elements of the adopted governing specification, which is the FAA AC 00-56B, and be described in sufficient detail to be used as operating instructions.
- C. This manual shall be kept current and readily available to employees, the customer's auditor or designee and the certifying body. Other quality system documents to be maintained current include: AC 00-56B, AC 21-29, ASA-100 self-audit checklist, ASA Best Practice Disposition of Unsalvageable Aircraft Parts, ASA Best Practice ESD, and the ATA Specification 300 (2000 or later version). The Q.A. Manager shall maintain a list of controlled copies of this manual on SNC-010, QAM Distribution List. Revisions to the manual will be identified and recorded on the Table of Contents/List of Effective Pages. The latest manual revision number and date will be recorded on the Record of Revisions page. Copies of revised pages or the entire manual will be sent to holders of controlled copies of this manual.
- D. Significant changes to this manual (those changes involving the processes and procedures used to comply with the FAA AC 00-56B) shall be submitted to the certifying body for written acceptance of the changes prior to implementation. Minor changes involving administrative or editorial changes (changes in title for example) may be made unilaterally and distributed without prior written acceptance from the certifying body. An electronic copy of the quality manual shall be sent to certifying body for all significant changes made to the manual.

E.1) Organization Chart

See document SNC-002.

E.2) Personnel Responsibilities

<u>CEO</u>: The CEO is ultimately responsible to assure that the integrity of the quality system is maintained. Such responsibility for routine functions is delegated to staff members as may be described in this manual. In the absence of the Managing Director, the Vice-President of Operations shall assume duties performed by the CEO.

Q.A. Manager: The Quality Assurance Manager reports to the CEO and is responsible for the following functions:

- a) Maintenance of the QAM, QAM Distribution List, and Inspection Roster
- b) Training of personnel
- c) Self-audit program
- d) The receiving and shipping inspection functions
- e) Assuring any publications referred to in this manual are kept current
- f) Maintenance of the approved supplier list and quality history
- g) Assuring shelf life and limited life products are properly documented and stored
- h) Records
- i) Material control of parts in the storage area
- i) Corrective Action Process

In the absence of the Q.A. Manager, the CEO shall carry out the duties of the Q.A. Manager.

<u>V.P. of Operations</u>: The Vice-President of Operations reports to the Managing Director, and is responsible to accomplish delegated tasks as required. The V.P. of Operations is also responsible to assure that sales, purchasing, and warehouse employees follow company policy.

<u>Inspectors</u>: These employees perform receiving and shipping inspections in accordance with SNC-015 and SNC-016, respectively, and must be so authorized by the Q.A. Manager as noted on SNC-011, Inspection Roster.

Sales/Purchasing personnel: See section 5

- **E.3)** The distribution and revision control system for quality documentation and other technical data. See Paragraph 1 C, and section 13
- **E.4)** Record keeping: See section 12
- **E.5)** Training requirements and records: See section 4
- **E.6)** Shelf life material control: See section 9
- **E.7)** Discrepant material control: See section 8
- **E.8)** Receiving Inspection: See section 6

- **E.9)** Tool and test equipment calibration program: See section 7
- **E.10)** The storage facilities and applicable specifications. See section 3
- **E.11)** Parts identification: See section 8
- **E.12)** Environmental Controls: Currently Sonic does not store any material that requires specific storage temperatures or humidity control. Nonetheless, the warehouse area is cooled appropriately for the climates experienced in South Florida.
- **E.13)** Control of inspection stamps: See section 6 D
- **E.14)** Self-audit program: See section 2
- **E.15)** Corrective Action Process: See section 14
- **E.16)** Hazmat Control and Transport: See section 15

Section: 2 Self-Audit Program

- A. The purpose of Sonic's self-audit program is to assure that the adopted AC 00-56 and quality system has been implemented, and to provide the necessary feedback for continuous improvement in the operation. The Q.A. Manager or a qualified and appropriately authorized designee will perform the self-audit. The audit shall be conducted annually using the ASA-100 self-audit checklist available at www.aviationsuppliers.org. The audit may be accomplished in sections scheduled throughout the year. However, all elements of the ASA-100 must be covered within the year. When the self-audit identifies a nonconformity, Sonic shall follow the Corrective Action Process described in Section 14 of this quality manual to address the nonconformity. Nonconformities shall be recorded on SNC-012, Corrective Action Report.
- **B.** Sonic must be fully compliant with FAA AC 00-56 to be considered accredited. An acceptable audit result does not relieve Sonic from maintaining the quality system.

Section: 3 Facilities

A. <u>Sonic</u>'s facilities shall be configured to assure that storage does not damage inventory. Storage areas shall have adequate space and appropriate racks so that parts are stored in a manner that will preclude damage. Current operations of Sonic are distributed as follows:

- Office: located at 6090 SW 112th Street, Pinecrest, FL 33156, USA. The existing site has approximately 200 square feet of office space.
- Warehouse/Operations: Sonic has designated an industry peer, Aviation Repair Technologies MRO (ART), as logistics partner to fulfill its storage, receiving, and shipping functions. ART's facility is located at 2513 Atlanta Street, Blytheville, Arkansas 72315, USA. The existing storage area designated to Sonic's inventory has approximately 500 square feet. Sonic's inventory is segregated from ART's inventory, and clearly identified.
- **B.** The storage area is secured to prevent unauthorized access. The entire facility is secure, and contains smoke detecting systems as well as posted fire extinguishers. Sonic does not engage in aircraft nor component maintenance.
- **C.** Sonic deals solely with aircraft parts in its brokering and distribution operation.
- D. Serviceable parts (including new, overhauled, inspected, repaired etc.) shall be segregated from unserviceable parts (including unserviceable, as removed, as is, repairable, etc.) in a manner that will control the issuance of those parts. Such segregation shall include physically storing these parts in designated areas, and indicating their condition in <u>Sonic</u>'s computerized inventory/sales system.

Section: 4 Training and Authorized Personnel

- **A.** Sonic shall have personnel who are properly trained to perform inspection, handling and record keeping procedures to support the adopted quality system, which is based on AC 00-56.
- B. Inspection personnel shall be properly trained and authorized. Sonic personnel authorized to perform receiving inspections, shipping inspections, and to sign Sonic certifications shall be so authorized on SNC-011, Inspection Roster. The Q.A. Manager shall be responsible for maintaining a current roster on file. In order to be placed on this roster, personnel must at a minimum have the following training criteria documented on SNC-013, Training Record:
 - I) Unapproved parts and counterfeit parts and materials
 - II) Receiving and shipping inspection

- **III)** ASA-100 familiarization
- IV) Parts and warehousing
- V) Recordkeeping
- **VI)** FAA AC 00-56
- VII) ESD handling

Sonic shall perform reinforcement/refresher training for all employees listed in the Inspection Roster at least once a year.

- C. All training, both OJT and classroom, shall be documented on SNC-013, Training Record, or be documented on a certificate of training (or equivalent) in the event the training was performed by organizations external to Sonic. Training records shall be retained for at least two years after the employee has left employment with the company. SNC-013 includes:
 - Description of the training;
 - **II)** Date(s) and length of instruction;
 - III) Name of the employee receiving training;
 - Signature of the instructor within the organization, or in the case of training received outside the company, the name of the organization providing the training, and the instructor's name;
 - **V)** Any additional information required by law or regulation.
- D. The roster of personnel authorized to perform inspection functions and their alternates shall be maintained on SNC-011 as previously described. Because there are multiple names on the roster, the list itself serves to designate alternates.
- E. Training program for personnel involved in procurement, receiving inspection, shipping inspection and material control shall include (but not be limited to) identification and recognition of unapproved parts, and counterfeit parts and materials.

Section: 5 Procurement

A. Sonic's procurement system shall assure that materials and components purchased are traceable to a prior source and bear acceptable documentation that conforms to at least one of the receipt requirements listed in appendix A of the ASA-100 Standard. Sonic's record keeping system described in section 12 of this manual shall serve as the record to demonstrate traceability of such purchased materials and components. This record of traceability shall be supplemented by Sonic's computerized inventory, sales, and purchasing system. Such information will be provided to interested parties upon request.

1) When a part is drop shipped to Sonic's customer, all traceability documentation shall be forwarded to Sonic for review and approval prior to the part being shipped to the customer. Sonic shall provide the customer with documentation in accordance with the "Required for Shipment" column of Appendix A of the ASA-100 standard.

- **B.** In cases where a customer informs Sonic of any special requirements regarding a part to be purchased, Sonic shall communicate such special requirements to its procurement sources via its purchase order. Deviations of customer's purchase orders shall be disclosed and approved by the customer.
- **C.** All approved suppliers shall be placed on the Sonic's approved supplier list, SNC-003; basis for approval for each supplier shall be identified. The Q.A. Manager shall be responsible for the monitoring and control of suppliers on this list.
 - PAHs (prime manufacturers, PMA holders, TSO Mfgs) and their authorized distributors, Airlines, Repair Stations, or FAA AC 00-56 Accredited Distributors are unrestricted, and not subject to approval via SNC-014, Supplier Audit Form.
 - All other suppliers are subject to approval via SNC-014, Supplier Audit Form. The
 Q.A. Manager shall ensure that no purchases are made unless SNC-014 has been
 sent, and subsequently approved and on file. SNC-014 is only issued upon initial
 setup of the supplier; A supplier's quality history shall serve as the basis for the
 sustained approved supplier listing.
 - A one-time purchase from a supplier that is not on the approved supplier list may be authorized by the Q.A. Manager based on receipt of acceptable documentation IAW section 5 A of this quality manual.
 - SNC-017, Receiving/Material Discrepancy Log, shall serve to establish the quality history of all suppliers.

D. Sonic shall assure that:

- A part from an aircraft or engine that is known to have been subjected to extreme stress, heat or environment is identified as having been exposed to such circumstances. In addition, parts that are known to have been otherwise subjected to extreme stress or heat (i.e., a warehouse fire) shall also be identified as such to the customer. Sonic's Purchase Order to its suppliers requires that such parts be identified. When so identified, Sonic will disclose this to the customer upon initial contact, and in the documentation supplied to the customer with the part.
- All Airworthiness Directives (AD's) that are represented as having been accomplished are documented. Certification of compliance shall specify AD number, AD amendment number, date, and method of compliance, i.e., "AD xx-

xx-xx terminated (date). Replaced shaft seal with P/N _____ shaft sea (signature)." Receiving inspection shall check for such documentation.

Items identified as overhauled, rebuilt, repaired, inspected, or modified have the appropriate signed (not stamped or preprinted) and dated documentation attached to substantiate the condition of the part. Receiving inspection shall check for the presence of such documentation.

With the exception of activities mentioned in this section to be performed by the Q.A. Manager or Inspectors, Sales and Purchasing staff are responsible to carry out the requirements herein.

Section: 6 Receiving Inspection

- A. Inspectors shall conduct a complete visual inspection of all incoming parts and materials, and check for presence of appropriate documentation. Inspections shall be carried out in accordance with SNC-015, Receiving Inspection Guide. Documents shall be copied and/or scanned during the receiving inspection process.
- **B.** Sample visual inspection of fasteners for workmanship and documentation shall be performed during the receiving process. Certifications provided to Sonic containing information such as physical and chemical properties of fasteners or conformity statements shall be kept on file.
- **C.** Suspected Unapproved Parts shall be reported in accordance with FAA AC 21-29.
- **D.** Sonic does not use inspection stamps.
- **E.** At this time Sonic makes only occasional purchases of standard parts, fasteners, or raw materials; it is not a significant distributor of such commodities. However, sample visual inspection shall be performed when these items are received.

Section: 7

Measuring and Test Equipment

At this time Sonic does not use any measuring and test equipment, either required by contract or for conducting sample inspections.

Section: 8

Material Control

- A. Material in Sonic's possession shall be handled in an appropriate manner and shall be protected from damage and deterioration. Special packaging shall be maintained as necessary. A visual check of the storage area shall be performed periodically in conjunction with the self audit to assure the effectiveness of storage and identification methods. Any flammable materials shall be stored in protective cabinets/lockers.
- **B.** Batch/Lot control: Segregation of batch and lot shipments for parts so identified by the manufacturer shall be observed. This extends to parts of the same kind and part number received to be stored on the same purchase order. Records of purchases less sales shall equal inventory. Different lot or batch numbered parts shall be stored separately.
- **C.** In the event of a recall, Sonic shall use its records and computerized history of sales and purchases to effect a recall and notification of its parts either in inventory, or already shipped to customers.
- D. Whenever practical, Sonic shall store and deliver parts in the manufacturer's original packaging. Packaging or attached paperwork shall identify the manufacturer or distributor, the P/N, serial number or batch/lot number, and the quantity. Sonic shall use ATA Spec 300 packaging or equivalent, or use customer specified packaging when so stated, for example, on the customer's purchase order. In the event flammable, toxic, or volatile materials are to be shipped, they shall be packaged in a safe manner per manufacturer's instructions, local regulations, or HAZMAT regulations as applicable.
- ESD protection: Material subject to ESD shall be packaged, handled and protected with necessary precaution, and in accordance with requirements for safe handling. Parts determined to be electrostatic sensitive devices shall not be removed from their protective packaging. If however, the part must be removed for the purpose of further inspection a grounded ESD mat and wrist strap will be used. Only ESD trained and authorized personnel shall handle this type of product.
- F. Sonic shall assure that serviceable parts or components are adequately protected against the environment and damage by being properly wrapped, packaged, boxed etc., as appropriate. All fluid passages, lines, or electrical connections shall be capped or plugged. When specified by the manufacturer or repair station, parts whose

performance would be adversely affected by an 'unclean' environment will be protected in accordance with instructions from those sources.

- **G.** In order to preclude part number ambiguity, Sonic shall use only the manufacturer's part number in their storage and labeling of parts. Sonic shall not alter or replace any data plates under any circumstances.
- H. Material identified as suspect or nonconforming during the receiving inspection, or later, shall be segregated and placed in an area so designated until such suspicion or nonconformance can be properly resolved. All suspect or nonconforming material shall be documented on SNC-017, Receiving/Material Discrepancy Log as well as the action taken to address the discrepancy. This log shall form the basis of a quality history for affected suppliers; it shall be reviewed on a regular basis and if a trend is observed the Corrective Action Process described in Section 14 shall be initiated.

In the event Sonic discovers that non-conforming material has been shipped to a customer, Sonic shall notify the customer in writing within 24 hours.

- Parts to be scrapped shall be mutilated by drilling, grinding, weld cutting, or other means as necessary to the extent that will preclude the possibility of their being restored and returned to service. Records of such mutilation shall be kept for all serialized and/or life limited parts. The Q.A. Manager shall be responsible to verify that the part was adequately mutilated before being discarded. SNC-018, Scrapped Parts Log, shall be used to record part number, description, serial number (if applicable), and the date the part was scrapped. SNC-018 records shall be maintained for at least 7 years. Subcontractors and/or repair stations utilized by Sonic_may perform the scrapping process; however these businesses shall provide a certificate of destruction for parts scrapped at their facility.
- J. Sonic shall report suspected unapproved parts to the FAA according to AC 21-29 or to the appropriate CAA.

Section: 9 Shelf Life Control

A. Parts which have shelf life limitations, including component subassemblies containing shelf life-limited parts, shall be placed in an area of the warehouse so designated for such parts. Parts placed in this area shall be entered on SNC-019, Shelf Life Items Control Log. The form contains provisions for location, part number, quantity, and expiration date. The form shall be posted in the designated area of storage and checked prior to removing and issuing stock. Parts that have reached the end of their useful shelf life shall be removed from this stock and placed in quarantine for further disposition. No

expired material or part will be represented as having remaining shelf life. The Q.A. Manager is responsible for the administration of the shelf life control program.

The determination of whether a part is shelf life-limited is determined solely by the manufacturer or other certificate holder, such as an airline, or repair station. Sonic shall rely on supplied documentation, part marking, teardown reports, or package marking to determine if shelf life limits exist.

Section: 10 Certification and Release of Materials

- A. Sonic shall provide the customer with documentation in accordance with the "Required for Shipment" column of Appendix A of the ASA-100 standard. When a Certified True Copy is required for shipment the document shall be stamped with a statement asserting that it is a Certified True Copy of the original.
- **B.** The following conditions, when disclosed to Sonic, shall likewise be disclosed to the customer on Sonic's material certification.
 - Parts removed from an aircraft or engine that was subjected to extreme stress, heat or environment such as major engine failure, accident, fire, or saltwater immersion.
 - II) Parts subjected to extreme stress or heat (i.e., warehouse fire).
 - Parts previously installed in a public aircraft, such as a government use aircraft or a military aircraft.
- C. Sonic's record keeping system described in section 12 of this manual shall serve as the record to demonstrate traceability of purchased materials. This record of traceability shall be supplemented by Sonic's computerized inventory, sales, and purchasing system.
- **D.** The following procedure shall be followed when copies are made for redistribution shipments and when the approval tags are copied:
 - A Certified True Copy of the document shall be sent with the shipment. It shall be stamped with a statement asserting that it is a Certified True Copy of the original.
 - II) As parts are issued, quantity in stock shall be decreased in the inventory control system.
 - III) The original document shall remain with the inventory until sold. At which time it shall be kept on file at Sonic for 7 years from the date of sale to the customer.

Section: 11 Shipping

A. Sonic shall use ATA Spec 300 packaging or equivalent, or as specified by the customer. Parts shall be packed in such a manner as to preclude damage from rough handling of the container.

- **B.** Shipping inspections shall be carried out in accordance with SNC-016, Shipping Inspection Guide.
- C. When an order is to be shipped as a drop shipment, Sonic shall review and approve the documentation related to each article in the drop shipment. Sonic's inspector reviewing the documentation for the drop shipment shall use form SNC-021, Drop Shipment Checklist, as checklist and approval record for the drop shipment.

Section: 12 Records

- **A.** Sonic's records consist of three areas of storage:
 - Records of purchases and sales as kept on its computerized inventory, purchases and sales system.
 - Hard copies of applicable documents such as airworthiness tags, material certifications, certificates of conformity, etc. This shall include those documents that contain information such as serial number and lot or batch numbers when applicable. See section 6A.
 - III) Scanned copies of applicable documents such as airworthiness tags, material certs, certificates of conformity etc. This shall include those documents that contain information such as serial number and lot or batch numbers when applicable. See section 6A.

Through the combination of these records, Sonic maintains a system such that data is readily available and identifiable for each customer, and each purchase. Such records shall be maintained for at least 7 years from the date of sale to the customer.

- **B.** At this time Sonic makes only occasional purchases of standard parts, fasteners, or raw materials; it is not a significant distributor of such commodities. When however, certifications are provided to Sonic containing information such as physical and chemical properties of fasteners or raw stock, or conformity statements, copies shall also be kept on file for at least 7 years from the date of sale to the customer.
- **C.** See paragraph 12 B.

D. Copies of records, traceable to a FAA-certificated source or other acceptable source (in accordance with AC 00-56 para. 4(h)), confirming current life-limited status shall be kept on file when applicable.

E. Records are stored in an area of the operation protected against damage, alteration, deterioration, or loss. Computer records are backed up periodically.

Section: 13

Technical Data Control

Sonic does not maintain any technical data such as manufacturer's illustrated parts catalogs, or overhaul manuals. Outdated or any technical data that may be held on-site that is not on revision service shall be conspicuously marked "For Reference Only".

Section: 14

Corrective Action Process

A. The corrective action process is a closed loop system that identifies the issue (nonconformity/discrepancy) and its cause; implements immediate containment and system correction; and proactively looks forward to make sure a similar issue doesn't occur.

The Corrective Action Process shall be conducted at minimum in the following cases:

- Identification of suspect or nonconforming material (when a trend is observed)
- o Identification of a nonconformity during an internal audit
- o Identification of an RMA from a customer due to a quality issue
- B. Sonic's Corrective Action Process shall:
 - Implement a corrective action to correct the immediate (short term) discrepancy when such correction is identified as necessary. The immediate corrective action shall be documented on SNC-012.
 - 2) Ensure that the containment action when applicable is appropriate to limit the problem identified. The method of containment shall be documented on SNC-012.
 - Identify the root cause of the discrepancy using root cause analysis and implement corrective action if required. The corrective action if required, root cause and the method used to establish the root cause shall be identified on SNC-012.
 - 4) Implement necessary actions, which may include a corrective action plan, that are appropriate for the problem identified. Immediate correction and containment actions if required shall be implemented as soon as reasonably possible, all other responses shall be obtained in a timely manner.

5) Locate and correct similar discrepancies, if they exist, by inspecting other areas that could be affected by the same discrepancy. Similar discrepancies shall be documented on SNC-012.

- 6) Implement follow-up action(s) to prevent recurrence of the discrepancy. The organization shall look for objective evidence that the corrective action implemented effectively eliminated the root cause. Follow-up action(s) shall be documented on SNC-012. Follow-up action(s) shall be taken in a timely manner.
- **C.** SNC-012 shall be used to document the Corrective Action Process. All fields shall be completed, and in cases where the entry is not applicable, "N/A" shall be entered. The Director of Quality shall be responsible for the Corrective Action Process.

Section: 15

Hazmat Control and Transport

A. Sonic shall follow Title 49 of the Code of Federal Regulations (49 CFR). Sonic' straining program for personnel involved with hazardous material (hazmat) shall include hazardous material awareness, control of hazardous material and shipping process for hazardous material.

Section: Forms

QMS Documents Control Page

FORM #	FORM NAME	PAGES	REV
SNC-010	QAM Distribution List	1	Original
SNC-011	Inspection Roster	1	Original
SNC-012	Corrective Action Report	1-2	Original
SNC-013	Training Record	1	Original
SNC-014	Supplier Audit Form	1-4	Original
SNC-015	Receiving Inspection Guide	1	Original
SNC-016	Shipping Inspection Guide	1	Original
SNC-017	Receiving/Material Discrepancy Log	1	Original
SNC-018	Scrapped Parts Log	1	Original
SNC-019	Shelf Life Items Control Log	1	Original
SNC-020	Drop Shipment Checklist	1	Original

SNC-010 Distribution List

SNC-010 "Distribution List"

REV: Original Issue

Quality Assurance Manual Distribution List List updated on:

Manual #	Issued to:	
Pan		

SNC-011 Inspection Roster

SNC-011 "Inspection Roster"

REV: Original Issue

Inspection Roster Roster updated on:

Name	Receiving inspection	Shipping inspection	Material certifications	Hazmat	ESD
		7			5X
					8
					20
	5/L				

SNC-012 Corrective Action Report

SNC-012 "Corrective Action Report"

REV: Original Issue

	TION						
	1						
1. Department:				2. Date:			
3. Responsible Person:				4. CAR/Fi	nding Number:		
5. Repeat	∏Yes ∏No	6.0	- F: I: N I		7. Systemic	☐ Yes ☐ No	
Finding:	∐ Yes ∐ No	6. Pre	vious Finding Number:		Finding:	∐ Yes ∐ No	
B. FINDING WRITT	TEN BY:						
8. Classification:				Non-Conforma	nce Opportu	nity for improvement	
9. ASA-100 Section	n / Organization QMS:						
10. Discrepancy:							
NOTE: DESCRIPTIO	ON OF						
THE DISCREPANCY	r						
11. Objective Evid	loncor						
11. Objective Evid	ience.						
NOTE: EVIDENCE T							
SUPPORT FINDING	3						
C. RESPONSE TO C	CORRECTIVE ACTION (co	omplete the	section below):				
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Sonic Aircraft Components, LLC.

SNC-012 "Corrective	ve Action Report"			REV: Origina	al Issue
15. Root Cause:					
NOTE: WHAT CAUSED THE DISCREPANCY? CHOOSE ANALYSIS METHOD AND THEN ANALYZE.					
REFERENCE: ASA-100 SECTION 14 (B)(1)					
16. Corrective Action (include plan if applicable):					
NOTE: LONG-TERM FIX TO DISCREPANCY.					
REFERENCE ASA-100 SECTION 14 (B)(3)					
17. Responsible Person:	W-1-	18. Projected Completion Date:		19. Completion Date:	
20. Follow Up Verification of Corrective Action:					
NOTE: LONG TERM CHECK TO MAKE SURE ACTION TAKEN WAS EFFECTIVE.					
REFERENCE ASA-100 SECTION 14 (B)(6)					
21. Responsible Person:		22. Date of Verification:			
AIRC	CRAFT	COV	1PON	NEM.	TS

SNC-013 Training Record

SNC-013 "Training Record"	REV: Original Issue
Training Record	
Name of employee	

Description	Date	Duration	Instructor Signature/Organization and Instructor Name		Classroom
Unapproved parts and					
counterfeit parts and materials					
Receiving and shipping inspection					
ASA-100 familiarization					
Parts and warehousing					
Recordkeeping					
FAA AC 00-56	7				
ESD handling	M/>				
Hazmat					
Y Pan					
4					
\$ 1D 0D \$ 1	_				
AIRCRAF			THUNENTS		

SNC-014 Supplier Audit Form

SNC-014 "Supplier Audit Form"

Company Address City

Date:

REV: Original Issue



6090 SW 112th Street, Pinecrest, FL 33156, USA info@sonicac.aero

SUPPLIER AUDIT FORM

In order for your firm to be placed on our Approved Supplier List, it is necessary that the responsible person in your firm fill out this audit form and return it to us via mail, fax, or e-mail. Please include copies of any Certificates attesting to the quality system in use.

S	State						
7	Zip Code						
(Country						
N	Name						
T	Title						
F	Phone						
F	Fax						
E	E-mail						
C	Quality Sys	stem in use					
I certify that the in	nformation	contained wit	thin thi	s document	is true an	d corre	ct.
_			thin thi	s document		d corre	ct.
_	nformation Signature:		thin thi	s document	is true an	d corre	ct.
_			thin thi	s document		d corre	ct.
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_	Signature:		thin thi		Date:	d corre	ct.
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_	Signature:	roved	thin thi		Date:	d corre	ct.

Sonic Aircraft Components, LLC.

SNC-014 "Supplier Audit Form"

REV: Original Issue

	Υ	N	N/A
1. Quality System and Manual			
A. Is there an established quality system and a quality manual?			
B. Is the quality manual available to appropriate personnel?			
C. Is the quality system documentation kept current and readily			
available to employees, customers, auditors or designee(s)?			
D. Does the quality control manual include a detailed description			
of:			
1) the organization and relationship of the QC department to the			
rest of the organization?			
2) the assignment of personnel by title, for specific functions			
within the quality system?			
3) the revision control system for the quality system			
documentation?			
4) record keeping system?			
5) training requirements and records?			
6) shelf life control system?			
7) control of incoming discrepant parts and supplies?			
8) receiving inspection procedures?			
9) test and inspection equipment calibration program?			
10) storage facilities and specifications?			
11) part identification system?			
12) environmental controls?			
13) inspection stamp control?			
14) self-audit/evaluation program?			
15) corrective action process			
2. Self-Audit/Evaluation Program			
A. Is there an established documented self-audit/evaluation			
program, which identifies who within the company is responsible			
for conducting self-audits, the frequency of audits, audit			
documentation and corrective action?			
3. Facilities			
A. Does the storage areas provide:			,
1. adequate space and appropriate racks to prevent damage or			
mishandling?			
adequate security from unauthorized access?			
3. segregation of aircraft from non-aircraft parts?			
4. segregation of serviceable from non-serviceable parts?			
4. Training and Authorized Personnel			,
A. Are personnel who perform inspection, shipping and receiving			
functions properly trained?			
B. Are inspection personnel properly authorized?			
C. Are both formal classroom and on-the-job training			
documented and maintained?			
D. Is a roster of personnel authorized to perform inspection			
functions maintained?			
E. Does training program address unapproved and counterfeit			
parts?			

SNC-014 "Supplier Audit Form"

REV: Original Issue

	Υ	N	N/A
5. Procurement			
A. Does the system assure that parts procured conform to the			
customer's documentation requirements?			
B. Does the quality system assure that parts conform to the			
customer's purchase request and that deviations are disclosed			
and approved by the customer?			
C. Does the system require the distributor/dealer to maintain a			
list of approved suppliers and a quality history for each?			
D. Does the quality system assure that parts procured for sale:			
1) which are known to have been subjected to conditions of			
extreme stress, heat or environment are identified?			
2) that all represented Airworthiness Directives (AD's) which have			
been accomplished are documented?			
3) that are identified as overhauled, repaired or modified have all			
appropriate signed and dated documentation?			
6. Receiving Inspection			,
A. Does the quality system provide for a visual inspection of all			
items received and accompanying documentation?			
B. Is there a procedure for reporting unapproved parts in			
accordance with FAA Advisory Circular 21-29?			
C. Is there an accountability system in place to control stamp			
issuance, usage and replacement?			
7. Measuring and Test Equipment			
A. Is there an effective calibration program for test equipment?			
8. Material Control			,
A. Is material handled in an appropriate manner and is the			
material protected from damage & deterioration?			
B. Is batch/lot control maintained for parts so identified by the			
manufacturer?			
C. Is there a system in place for recall control which ensures that			
parts shipped can be traced and recalled?			
D. Whenever practical, is material stored & delivered in the			
manufacturer's original packaging?			
E. Does the system specify material control requirements for			
material subject to damage by electrostatic discharge?			
F. Does the system assure that serviceable parts/components are			
adequately protected against the environment?			
G. Does the system assure that no part number ambiguity exists?			
H. Does a closed loop system exist to implement corrective action			
following detection of substandard or nonconforming parts?		_	
I. Is there a documented procedure in place to mutilate scrapped			
parts to prevent the possibility of their being restored and			
returned to service?			
J. Are suspected unapproved parts reported to the FAA according			
to AC 21-29 or to the appropriate CAA?			

SNC-014 "Supplier Audit Form"

REV: Original Issue

	Υ	N	N/A
9. Shelf Life Control			
A. Does the distributor have a system for identifying and			
controlling			
shelf life-limited parts?			
10. Certification and Release of Materials			
A. Does the system call for providing the customer with			
appropriate documentation?			
B. Does the system provide for the issuance of a certified			
statement disclosing that the material or parts were or were not:			
1) subjected to conditions of extreme stress, heat or			
environment;			
2) parts previously installed in a public aircraft, such as a			
government use aircraft or a military aircraft.			
11. Shipping			
A. Does the quality system require shipments in ATA-300			
containers or equivalent as appropriate for the unit being			
shipped,			
or as specified by the customer?			
B. Does the quality system provide for a visual inspection of all			
items and accompanying documentation prior to shipping?			
12. Records			
A. Does the record system require record retention for at least 7			
years from the date of sale to the customer?			
B. Does the system require all life-limited parts have records			
confirming current life limited status?			
C. Are records protected against damage, alteration,			
deterioration			
and loss?			
13. Technical Data Control			
A. Does the quality system provide for maintaining technical data			
in a manner which ensures such data is up-to-date and			
accessible?			
14. Corrective Action Process			,
Does the quality system include a process for addressing			
corrective actions?			
15. Hazmat Control and Transport			
A. Is there a system in place governing the control of hazardous			
material and transport of hazardous material that meets Title 49			
of the Code of Federal Regulations (49 CFR)?			

SNC-015 Receiving Inspection Guide

SNC-015 "Receiving Inspection Guide"

REV: 1

Receiving Inspection Guide Guide updated on: 03/20/2022

- RMA material shall be reviewed to determine if return was due to nonconforming material. If so, then the corrective action process shall be initiated and discrepancy recorded on Receiving/Material Discrepancy Log SNC-017.
- 2) If the part has ESD indicators, perform this inspection on the ESD Station.
- 3) Check for any material damage.
- 4) Verify that the appropriate **caps and plugs** are installed, and that tape has not been used to cover electrical connectors or fluid fittings and openings.
- 5) Verify that the P/N, serial number, lot or batch number on the part matches the documentation. Check for signatures on certifications and airworthiness documents as applicable.
- 6) Verify that the received documentation matches the purchase order for P/N, qty, condition, traceability, or any other special requirements, and that there have been no substitutions not previously approved.
- 7) If you are receiving aircraft fasteners, perform a sample visual inspection for general workmanship and the presence of certifications from the manufacturer or FAA regulated source.
- 8) Unapproved/Counterfeit Parts: If the parts show signs of tampering with the data plate, unusual coloration, markings or appearance, or if the documentation shows any evidence of tampering, forgery, or any other irregularities, bring this to the attention of the DOQ for possible handling in accordance with FAA AC 21-29.
- Assure that the received material came from an approved supplier in accordance with the QAM section 5 C.
- 10) If the part or documentation shows signs that this is a **HAZMAT** part, bring this to the attention of the designated person.
- 11) Assure that shelf life items are identified and controlled in accordance with the QAM section 9.
- 12) Any suspect or nonconforming material, including documentation discrepancies, shall be segregated and the discrepancy shall be recorded on **SNC-017**; even if the issue can be resolved quickly.

Sonic Aircraft Components, LLC.

SNC-016 Shipping Inspection Guide

SNC-016 "Shipping Inspection Guide"

REV: 1

Shipping Inspection Guide Guide updated on: 03/20/2022

- 1) If the part has ESD indicators, perform this inspection on the ESD Station.
- 2) Check for obvious damage.
- Verify all plugs or caps are installed, and that tape has not been used to cover electrical connections or fluid fittings and openings.
- Verify that the part's P/N, serial number or batch/lot number, and condition match the accompanying documentation.
- Verify that all the paperwork required by the customer is provided. Verify that any additional special requirements asked for by the customer's purchase/sales order have been met.
- 6) Assure the packing slip contains all items required by the customer.
- 7) Assure that the shipping container and packing is appropriate for the part being shipped. If the customer has specified ATA Spec 300 packaging, refer to that document for packing instructions.
- Verify all appropriate documentation such as maintenance releases, material certs, trace documents etc., are on hand properly completed and signed.
- If the part or documentation shows signs that this is a HAZMAT part, bring this to the attention of the designated person.
- 10) Verify that shelf life items are identified and meet customer requirements.
- 11) Verify that all documentation relating to **drop shipments** is reviewed and approved in accordance with Aerocor QAM section 5 A. 1).

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SNC-017 Receiving/Material Discrepancy Log

SNC-017 "Receiving/Material Discrepancy Log"

REV: Original Issue

Receiving/Material Discrepancy Log

Date	PO/RO number	P/N	S/N or QTY	Sender Company	Discrepancy	Action Taken
		41-7				
		741				
Д	RC	RAF	TC	OMPO	DNEN.	TS

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SNC-018 Scrapped Parts Log

SNC-018 "Scrapped Parts Log"

REV: Original Issue

Scrapped Parts Log

Date P/N		s/N	Description	Verified by		
	The state of the s					
AIR	CRAI	ET CC	MPON	ENTS		

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SNC-019 Shelf Life Items Control Log

SNC-019 "Shelf Life Items Control Log"

REV: Original Issue

Shelf Life Items Control Log

P/N	Location	Expiration/Cure Date	Disposition		
	MT				
	44	×			
\ IDCI			DNIENITO		
AIRUI	BAL	LUIVIPL	JIVEIVI 5		

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SNC-020 Drop Shipment Checklist

SNC-020 "Drop Shipment Checklist"					Ri	EV: Original Issu
Drop Shipment Checklist						
Aerocor S.O. Number:						
Aerocor P.O. Number:						
Vendor name:						
Customer name:						
	List of Parts (Use addi	tional pages	as required)			
PN	SN or QTY	Condition	8130 & TD	Material Cert. Form	Removal Tag	Comm. Trace
X						
	4LV					
	A E T O		4 🗀 (TO
AIHUH		\cup \cup				15
Date:			Ins	pector:		

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